

DOCUMENT

PSP / 12 61 00 / QEX
Rev 2026.05 - A

ISSUED

May 2026
For client review

PERFORMANCE SPECIFICATION — CSI 12 61 00

Quattro Extreme Series

Premium upholstered comfort. Engineered to live outside.

MANUFACTURER	CSI SECTION	SERVICE CONDITION	WARRANTY
Hussey Seating Co. Est. 1835	12 61 00 Audience seating	Outdoor-rated marine-grade build	Limited Lifetime structural

SHEET INDEX · 04 SHEETS

01 Cover Document control · product summary · meta- grid	02 Overview Outdoor VIP positioning · application profile	03 Chassis Marine-grade chassis · seat return · options · upholstery	04 Standards Compliance · warranty · submittal · contact
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TaLedi Distribution
Authorized Hussey Seating Company dealer
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COVER

OUTDOOR VIP / PREMIUM BOXES

Premium upholstered comfort, weather-engineered — for open-air VIP suites, covered outdoor venues, and premium stadium boxes.

Every weather-touching component is purpose-built: **Cast Aluminum stanchions, stainless steel hardware**, vented seat pan on Okume marine plywood, **marine-grade Naugahyde upholstery, Gore-Tex® thread** in every seam. Built to survive rain, sun, salt spray, and freeze-thaw without rusting, fading, or rotting.

Built on the Quattro Collection chassis — **600 lb (272 kg) seat static load, 350,000 cycles** certified, **Whisper Quiet** spring return or **Gravity Fold** seat return — and finished for outdoor service throughout.



IMG-QEX-02

Venues Quattro Extreme is built for

VENUE TIER	RECOMMENDED CONFIGURATION	WHY IT FITS
Open-air VIP suite — stadium / arena	Premium box seating exposed to weather	Marine-grade upholstery + Gore-Tex thread + vented seat pan — comfort that doesn't pool water
Covered outdoor amphitheatre	Premium upper-tier or club section	Cast Aluminum stanchions; premium indoor-grade comfort engineered to live outside
Racetrack / motorsport VIP	Open or partially-covered VIP terraces	Stainless hardware resists salt and grit; powder-coat field-repairable
Premium ski / alpine venues	Outdoor lounges, base-area VIP	Built for freeze-thaw; powder-coat over corrosion-resistant substrate

Anchorage & marine-grade chassis

Quattro Extreme is **floor-anchored fixed audience seating** for outdoor service — Cast Aluminum stanchions with stainless-steel hardware anchor directly to the structural deck or pad; row geometry, pitch, and aisle layout are engineered per venue.

Built on the Quattro Collection chassis — **600 lb (272 kg) seat static load, 350,000 cycles** certified — finished for outdoor service throughout.

— Configuration menu

— back shape Soft Square or Round only · back height Low 33" / High 36" · pitch 15° / 18° / 21° (12° not offered) · outer back Classic / Designer / SoftSide upholstered.

— Materials throughout

— vented seat pan on Okume marine plywood substrate · marine-grade Naugahyde upholstery with Gore-Tex® thread · stainless steel hardware throughout. Cast Aluminum stanchion is the visual element — no end panel.

Two seat-return mechanisms across the Quattro Collection. Specify at order entry.

RETURN	HOW IT WORKS	RIGHT FOR
Whisper Quiet (Spring)	Pneumatic-dampened spring return; 350,000-cycle certified — engineered for outdoor service throughout.	Premium VIP suites, club sections, partially-covered amphitheatres.
Gravity Fold	Counter-balanced gravity return; mechanically simple, no pressurized components — preferred for fully-exposed installations.	Open-air VIP, racetrack terraces, alpine outdoor lounges.

Tablet arms typically not specified outdoor. Consult TaLedi for covered-venue exceptions.

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OPTIONS & ACCESSORIES

Options & finish

Outdoor powder-coat system

5 colours — Platinum · Sand · Titanium · Slate · Graphite. Field-repairable.

Marine upholstery

Manufacturer's outdoor Naugahyde colour range with **Gore-Tex® thread**. Indoor fabrics not offered.

Armrests & accessibility

UV-stable polymer, or stained / painted hardwood for covered applications. **Easy Access flip-up arm**.

Transfer Arm End for barrier-free transfer. **Removable Chair Base** for in-row wheelchair positioning.

Identification & branding

Lexan seat numbers in 5 finishes including **stainless steel** (recommended outdoor) and photoluminescent Ecoglo · cast logos · donor plates · rear-mounted cup holders.

Not offered on Extreme

Wood end panels · indoor fabrics · aisle lighting · Quick-Link Power & Data. Egress wayfinding handled via Ecoglo or venue architectural lighting.

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CODES, STANDARDS & WARRANTY

NFPA 102 · 350,000 self-rising cycles, no lubrication required · CSA B651 + BCBC 2024 §3.8 / NBC 2020 §3.8 (Canadian barrier-free). Eligible under **Canoe Procurement Group #081523-HSC**.

Backed for the long term

Limited Lifetime on structural standards, cast seat supports and brackets, seat-return springs, and the beam-and-bracket assembly. **5 Years** on assembly hardware, self-rising seat, gravity-tilt seat, and polymer crazing. **3 Years** on seat / back assemblies and powder-coat finish. **1 Year** on polymer finish (5 Delta-E fade threshold — sun and salt aren't warranty events below that). Labour included the first five years. Named on Hussey Seating Company's **Exterior Fixed Seating Collections warranty** (Mar 2025 Rev. 2), covering Legend, Fusion, Quantum, Forte, and Activa. Hussey-approved installation required; **service administered locally by TaLedi**.

Submittal

Full submittal package — test reports, anchor compliance, flammability documentation, and shop drawings — lives in the formal **Quattro Extreme Series Performance Specification** filed under **CSI Section 12 61 00**. Available on request from TaLedi.

CONTACT

Scott Augustine — TaLedi Distribution

MAIL

scott@taledi.ca
taledi.ca

PHONE

587-216-8255

AUTHORIZED DEALER

Hussey Seating
Company
Est. 1835

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Project-specific dimensions and configurations are subject to site survey and engineering review.